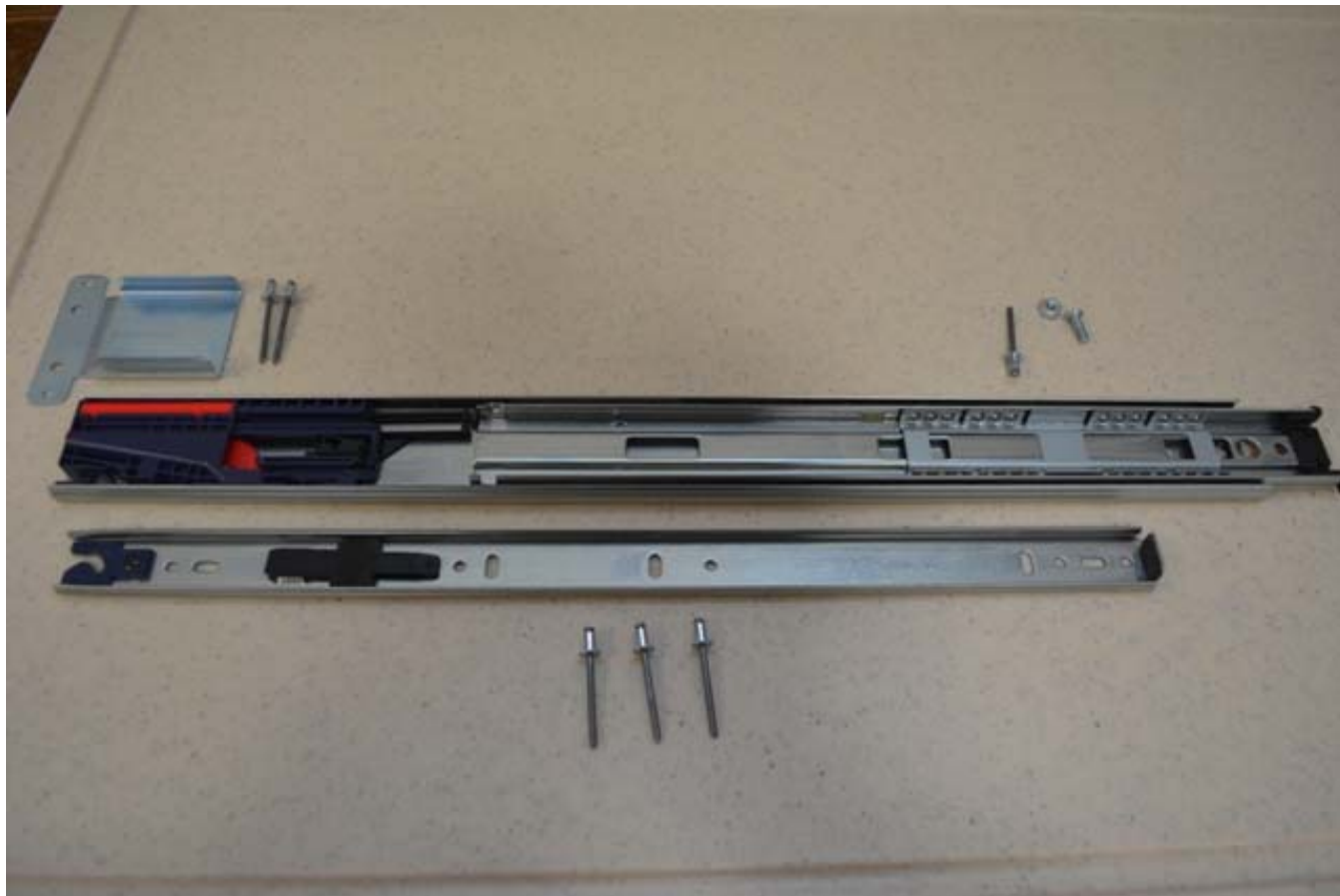
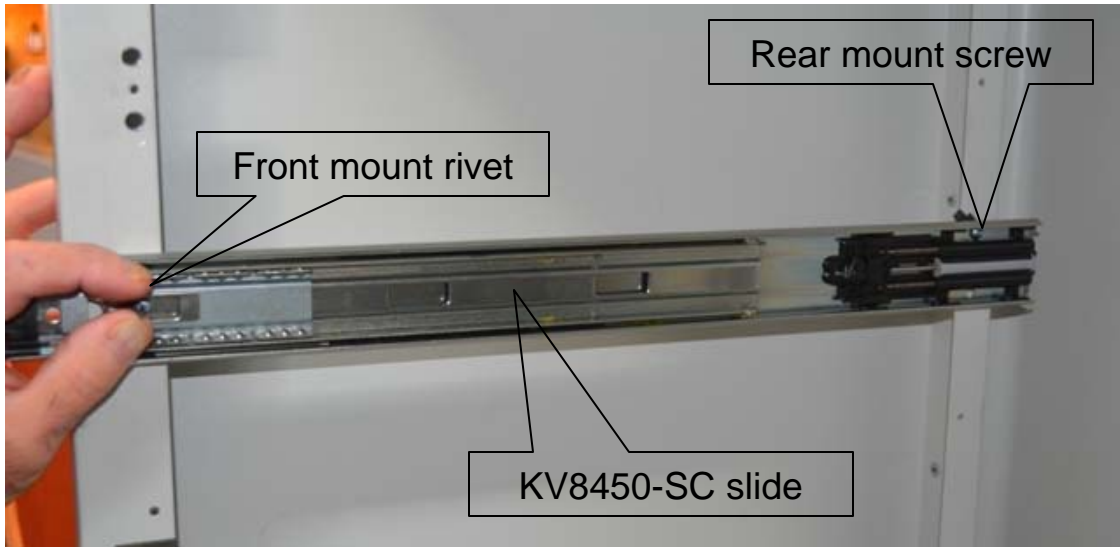


REPLACING KV8450-SC SLIDE WITH KV8450-FM SLIDE

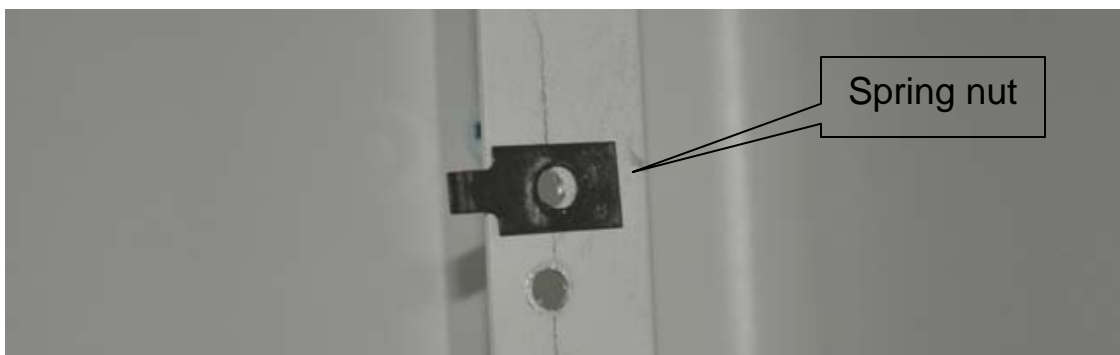
Note: SC has black cartridge – FM has blue/red cartridge



KV8450-FM Slide Kit



-Remove KV8450-SC slide by drilling out the front rivet and removing 8/32 screw in rear. Save screw and don't remove spring nut from rear at this time.





-Attach rear mount bracket (as shown) using screw and spring nut from slide. This will ensure mounting location for drilling.



-Drill upper and lower holes with a 5/32" or #19 drill bit



*Detail of the bracket and holes drilled



-Remove bracket, spring nut, and any burrs from around drilled holes



Note: positioning of bracket

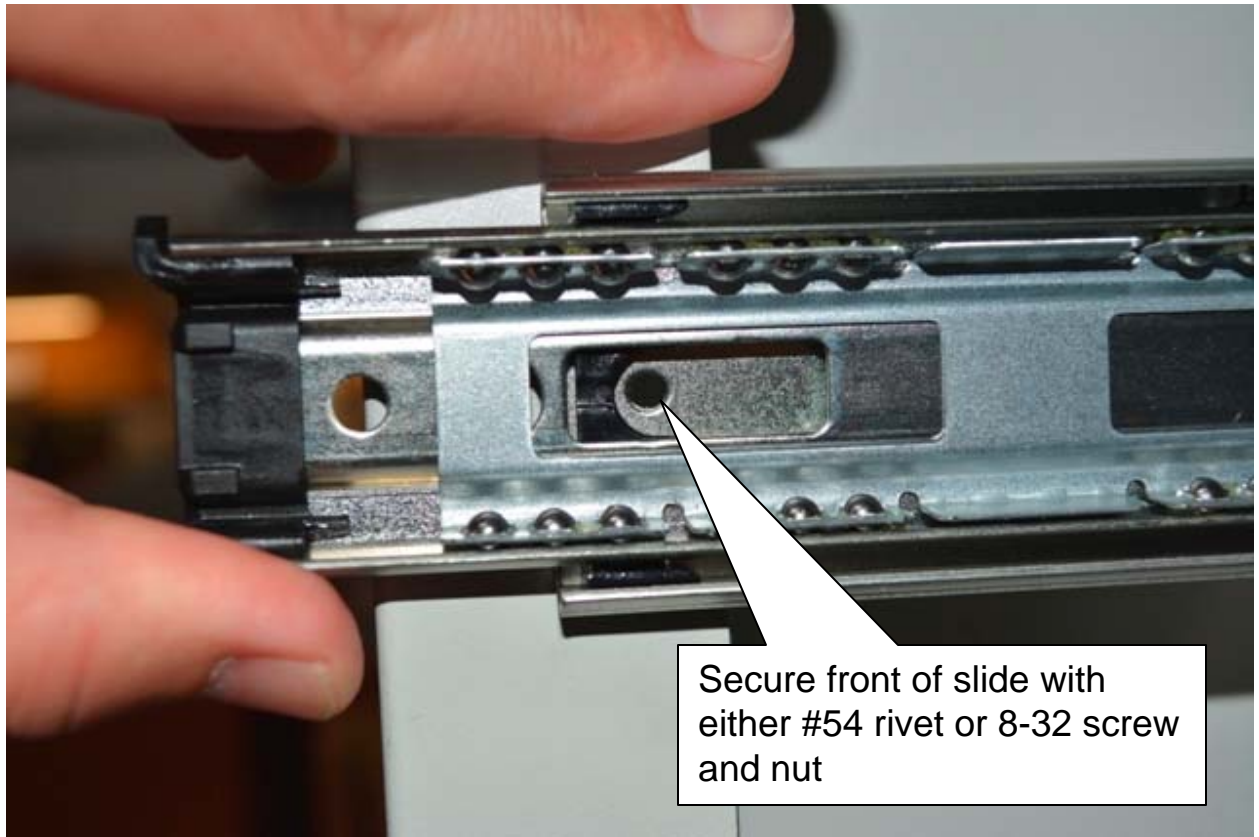
-Attach rear bracket on back / outside edge of return with #52 rivets



-Push the slide into the bracket

Note: Filing the lead-in on the upper and lower rear corners of the slide body will ease inserting slide



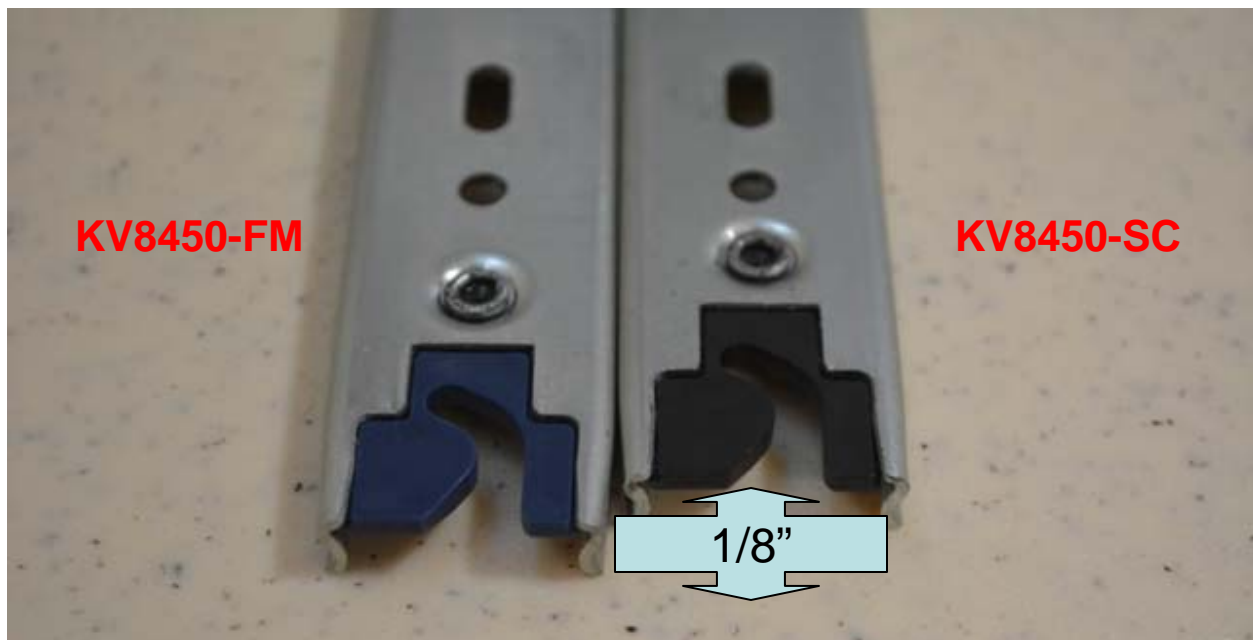


Secure front of slide with
either #54 rivet or 8-32 screw
and nut

SCI recommends replacing the drawer member from KV8450-SC to KV8450-FM because of the difference in their lengths.

- Ensure that the drawer members are mounted with #52 rivets
- If you decide to keep KV8450-SC member on the drawer, the soft close device needs to be modified so that the drawer will close

Drawers Members



-Modification of KV8450-FM slide to receive KV8450-SC drawer member

